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## Method and System for Diterpene Production Platforms in Yeast

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# (12) United States Patent

## Chappell et al.

# (54) METHOD AND SYSTEM FOR DITERPENE PRODUCTION PLATFORMS IN YEAST

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(52) U.S. Cl. CPC ...... *C12N 15/81* (2013.01); *C12N 15/01* (2013.01)

### (58) Field of Classification Search

None

See application file for complete search history.

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## (57) ABSTRACT

A method is provided for modifying yeast to express mutant avian farnesyl disphospate synthase and the resulting modified yeast. The yeast advantageously includes additional mutants including but not limited to having ergosterol dependent growth and being erg. The modified yeast are beneficial for the production of various terpenes including diterpenes.

## 16 Claims, 15 Drawing Sheets

Specification includes a Sequence Listing.

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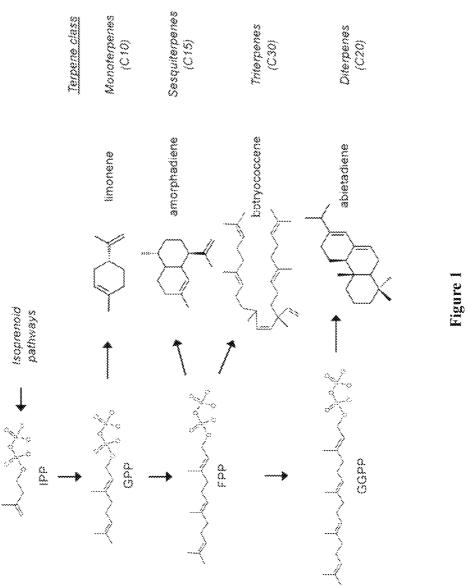
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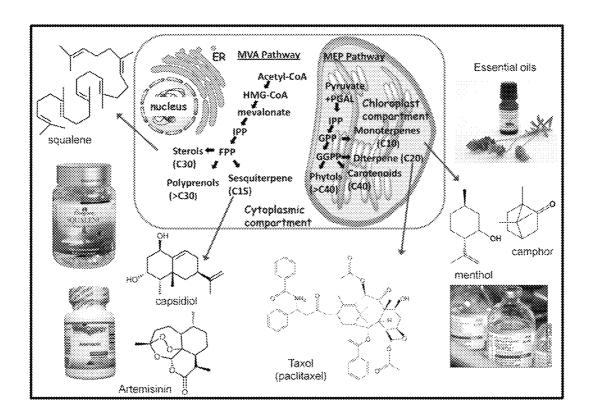


Figure 2

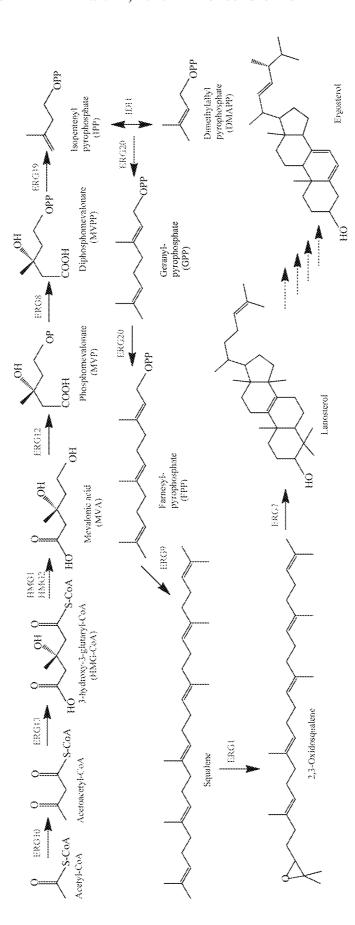


Figure 3

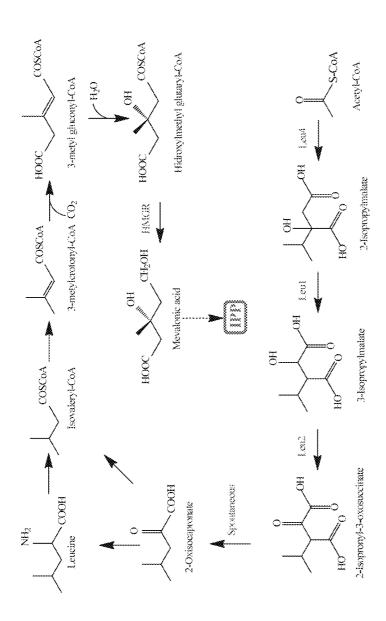


Figure 4

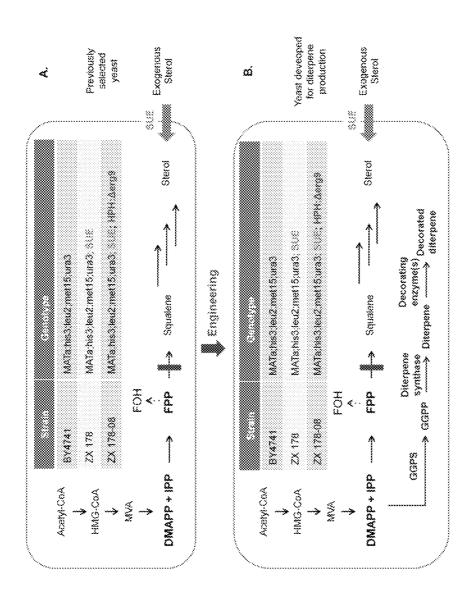
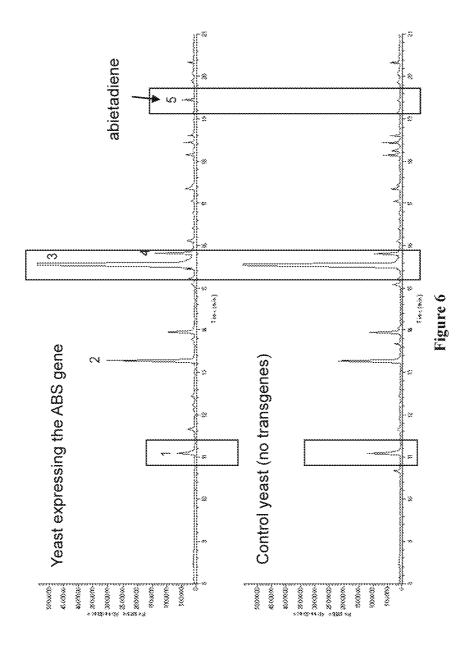
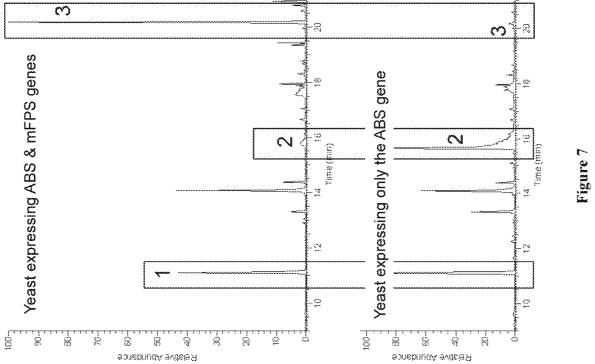


Figure 5





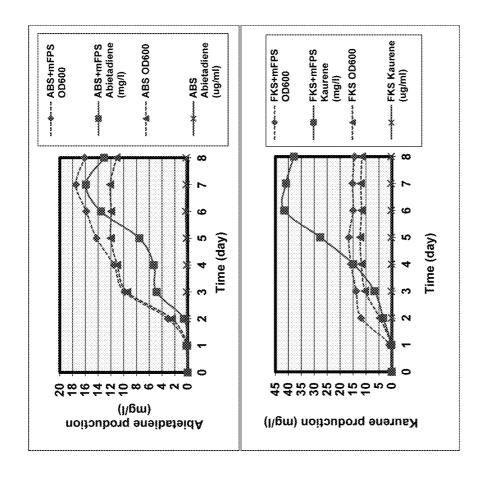
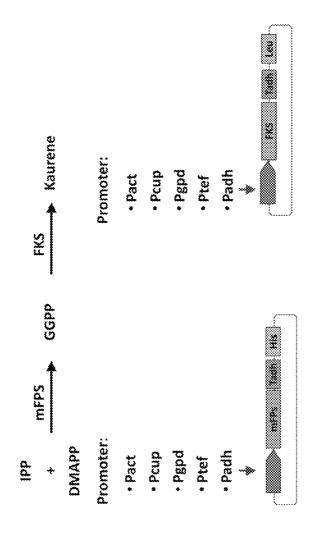


Figure 8



igure 9

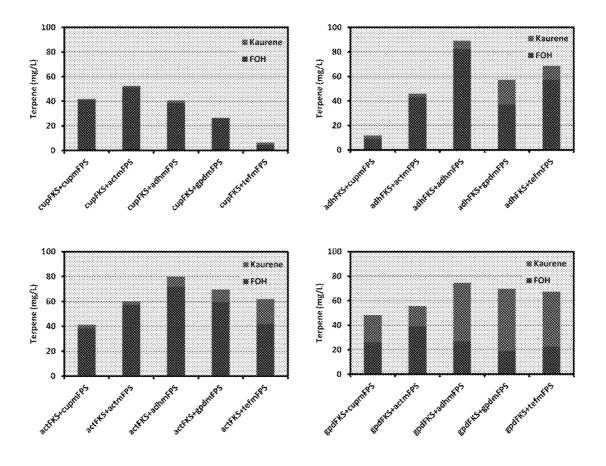


Figure 10

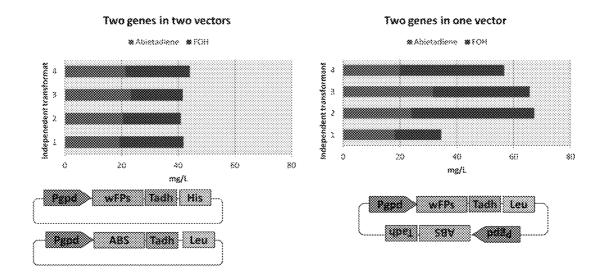


Figure 11

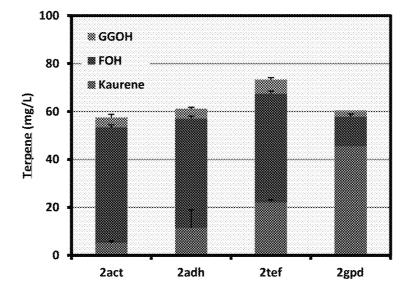


Figure 12

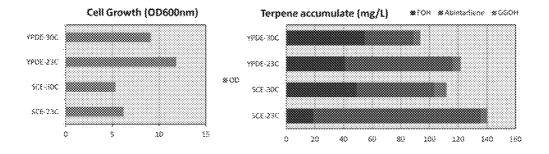
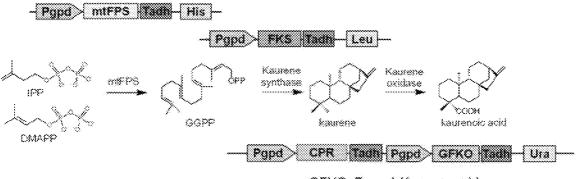


Figure 13



GFKO: Fungal Kaurene oxidase CPR: Cytochrome P450 reductase

Figure 14

# Terpene (mg/L)

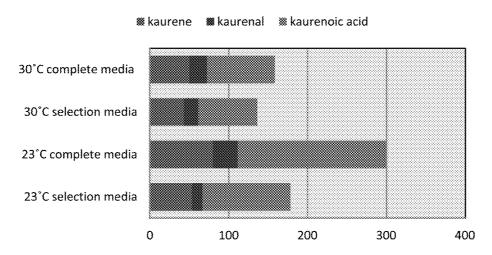


Figure 15

# METHOD AND SYSTEM FOR DITERPENE PRODUCTION PLATFORMS IN YEAST

## CROSS-REFERENCE TO RELATED APPLICATION

This application claims the benefit of U.S. provisional patent application Ser. No. 61/730,412, filed Nov. 27, 2012, and co-pending application filed Nov. 27, 2013, both herein incorporated by reference.

#### FIELD OF THE INVENTION

The presently-disclosed subject matter relates to methods for producing or generating modified yeast, and the resulting yeast, and in particular, yeast that can be used for various aspects of terpene production. For example, the subject matter relates to methods and systems for building terpene production platforms in yeast to express mutant avian farnesyl disphospate synthase. These platforms or cell lines can be further modified, e.g. genetically engineered to produce specific enzymes and/or terpenes, namely diterpenes.

## BACKGROUND OF THE INVENTION

Plants, microorganisms and animals produce a large variety of organic chemical compounds, some of which are used universally for growth and metabolism and others seem to play specialized roles in the life cycle of the organism 30 (Maimone & Baran, 2007). As such, two large classes of natural products are widely recognized. Primary metabolites are those essential for live in all eukaryotic organisms, while specialized metabolites appear to give species specific advantages for occupying distinct environmental niches. 35 The distinctive role specialized metabolites play in an organisms natural history, for example how these metabolites provide protection against microbial challenge, have also not escape attention for their possible utility in a wide range of applications. For example, many of the currently used 40 drugs are derived or inspired from plant-derived specialized chemicals and are commonly referred to as Natural Products (Buchanan et al., 2002). Capturing the chemical and structural diversity of Natural Products has recently been identified as a major objective within the scientific community in 45 large part because of the wide array of applications Natural Products can have and the resulting economical implica-

Terpenes and terpenoids are a large and diverse family of Natural Products with more than 55,000 having been iden- 50 tified (Maimone & Baran, 2007). However, based on the biosynthetic mechanisms responsible for terpenes, chemists have predicted that only a small fraction of all the possible terpene compounds have been discovered (Bouvier et al., 2005). Terpenes are derived from the five carbon isoprene 55 unit with different combinations of the isoprene units generating different classes of the terpene products. The classification and biosynthesis of terpenoids are based on the number of five-carbon units they contain as illustrated in FIG. 1. Monoterpenes (consisting of 10 carbons), sesquit- 60 erpenes (15 carbon derivatives), and diterpenes (20 carbon derivatives), arise from the corresponding intermediates geranyl diphosphate (GPP), farnesyl diphosphate (FPP), and geranylgeranyl diphosphate (GGPP). These intermediates in turn arise by the sequential head to tail condensation of C5 units. Higher order terpenes like triterpene (30 carbons) are formed from two farnesyl units condensed head-to-head.

2

Likewise, tetraterpenes (40 carbons) are formed from two geranylgeranyl units condensed head-to-head.

Monoterpenes are well known as the volatile essence of flowers and plants and such mixtures can account for up to 5% of plant dry weight (Buchanan et al., 2002). Menthol and camphor are common monoterpenes found in diverse plant families and whose structural complexity in terms of stereoand regio-chemistry are emphasized in FIG. 2. Besides providing pleasing fragrances, monoterpenes have been shown to function as signal molecules in defense mechanisms against pathogens (Hick et al., 1999). Hence, monoterpenes have the commercial value as flavors, fragrances, essential oils, and as anticancer and antimicrobial drugs (Burke et al., 1997). Sesquiterpenes (C15) are also found in essential oils, and many sesquiterpenes possess antibiotic activities, prompting suggestions that they are produced by plants as a defense mechanism. Diterpenes (C20) include gibberellins (plant hormones), vitamin A, as well as pharmaceutical important metabolites such as taxol, an exceptional anticancer regent (Barkovich & Liao, 2001). Triterpenes (C30) include the brassinosteroids, phytosterols important for lipid membrane composition, and components of surface waxes, such as oleanolic aid of grapes. Squalene, the major content of shark liver oil, is a linear triterpene and 25 common ingredient in cosmetic products (Buchanan et al., 2002), has special utility as a lubricant for high performance machinery, and is a common adjuvant in many pharmaceutical formulations (Bhilwade et al., 2010, Huang et al., 2009, Reddy & Couvreur, 2009). Tetraterpenes (C40) include carotenoid accessory pigments, like lycopene, the monocyclic gamma-carotene, and the bicyclic alpha- and betacarotenes, which perform essential for the light reactions of photosynthesis. Longer chain terpenes, so-called polyterpenes, contain more than 8 isoprene units and include examples like ubiquinone and rubber (Buchanan et al.,

There are two pathways for terpene biosynthesis in plant cells. One is the mevalonate pathway pathway (MVA) which is well established and discovered in the 1960s (Bouvier et al., 2005). The other is the mevalonate independent pathway, or more properly referred to as the methylerythritol-phosphate pathway (MEP), which was more recently discovered (Bouvier et al., 2005). The MEP pathway was first discovered in prokaryote cells, and then confirmed to exist in plant cells (Barkovich & Liao, 2001). Interestingly, plants utilize these two pathways to meet different terpene biosynthetic needs. Sesquiterpenes, sterols, triterpenes and oligoterpenes (side chain of dolichols) are synthesized in the cytosol via the MVA pathway, while monoterpenes, diterpenes, teraterpenes, and polyterpenoids are synthesized in chloroplasts via the MEP pathway using pyruvate and glyceraldehydes-3-phosphate as the primary precursors (FIG. 2).

The principal product of the mevalonate pathway is sterols, for example cholesterol in animal cells, stigmasterol and campesterol in plant cells, and ergosterol in fungi, which all play essential roles in establishing the structural integrity of membranes, establishing permeability and fluidity, and also serving as signal compounds in cellular communication (Buchanan et al., 2002). In *Saccharomyces cerevisiae*, only the mevalonate pathway is known to operate and no components of the MEP pathway have been found (Maury et al., 2005). FIG. 3 shows the intermediates and the related genes involved in the yeast mevalonate pathway (Maury et al., 2005). Two molecules of acetyl-CoA are condensed by acetoacetyl-CoA thiolase, which is encoded by ERG10, to synthesize acetoacetyl-CoA. A second condensation reaction between acetoacetyl-CoA and acetyl-CoA is then cata-

lyzed by HMG-CoA synthase encoded by ERG13 to yield 3-hydroxy-3methyglutaryl-CoA (HMG-CoA).

TABLE 1

Biologica	l activities and commerc	cial applications of	typical terpenoids
Class	Biologic activities	Commercial applications	Examples
Monoter- penoids	Signal molecules and used as defense mechanisms against pathogens	Flavors, fragrances, cleaning products, anticancer, antibacterial, antioxidant, essential oil, bionief	Limonence, menthol, camphor, linalool
Sesquiter- penoids	Antibiotic, antitumor, antiviral, immuno- suppressive, and hormonal activities, defensive agents or pheromones	,	Nootkatone, artemisinin, patchoulol, nerolidol, farnesol, capsidol, farnesene, bisabolene
Diter- penoids	Hormonal activities, growth regulator, antitumor, antimicrobial and anti-inflammatory properties	Anticancer agents, feedstock for industrial chemical applications	Gibberellins, phytol, taxot, kaurerte, abietadiene, kaurenoic acid, abictic acid
Triter- penoids	Membrane component, steroid hormones	Biologic markers, biofuel, skin moisturizers in cosmetics, immunologic adjuvant in vaccines.	Sterols, hopanoids, squalene, botryococcene.
Tetrater- penoids	Antioxidants, photosynthetic components, pigments, and nutritional elements (vitamins)	Food additives, colorants, antioxidants	Lycopene, beta- carotene

HMG-CoA is reduced by HMG-CoA reductase to yield mevalonate. This reaction is catalyzed by HMG-CoA reductase, which is encoded by 2 separate loci in yeast. Both loci appear to compensate for a knockout loss of the other gene. The C5 position of mevalonate is phosphorylated by mevalonate kinase, encoded by ERG12. Then a second kinase, phosphomevalonate kinase, encoded by ERGS, cata-45 lyzes the successive phosphorylation to yield diphosphomevalonate. In the next step the diphosphomevalonate is converted into IPP (isopentenyl diphosphate) by mevalonate diphosphate decarboxylase, encoded by ERG19. IPP isomerase, encoded by IDI1 converts IPP into DMAPP 50 (dimethylallyl diphosphate). The condensation of the C5 building blocks of IPP and DMAPP into FPP is catalyzed by FPP synthase, which is encoded by ERG20. FPP can then be used as substrate for sterol and other isoprenoid biosynthetic

Recent studies have discovered that FPP is also available in yeast mitochondria, as evidenced by increasing novel sesquiterpene production three-times by targeting a sesquiterpene synthase to the mitochondria compartment compared with targeting this same enzyme to the cytosol (Farhi 60 et al., 2011). The origin of FPP in mitochondria could be the IPP and DMAPP arising in cytosol being imported and converted in the mitochondria to FPP. Alternatively, a hypothetical leucine metabolism model for the formation of terpene in *S. cerevisiae* is also a possibility. The leucine 65 catabolism pathway (MCC pathway) is known to occur in the mitochondria of other eukaryotic mammal and plant

4

cells (Anderson et al., 1998), in mitochondria leucine metabolite to form 3-Hydroxy-3-methylglutaryl-CoA, which can be catalyzed by HMGR to produce mevalonic acid, and then produce IPP and DMAPP through MVA 5 pathway as shown in FIG. 4 (Carrau et al., 2005). Interestingly, a yeast line engineered with a chimeric diterpene synthase targeted to the cytoplasm along with prenyltransferases streamlined for GGPP biosynthesis, yielded 2-3 times more diterpene when the expression vector also provided a leu2 auxotrophic selection marker gene. The interpretation provided by the authors was that the extra leucine produced by the auxotrophic selection marker gene provided another source for IPP via the leucine catabolic pathway (FIG. 4). (Zhou et al., 2012).

Prenyltransferases generate allylic diphosphate esters GPP, FPP, and GGPP. These compounds can undergo a variety of reactions, which include cyclization reactions catalyzed by terpene synthases, yielding diverse terpenes based on regio- and stereo-chemical constraints built into the reactions. Prenyltransferases and terpene synthases utilize electrophilic reaction mechanisms to mediate the catalytic reactions (Ohnuma et al., 1996) and typically share a conserved aspartate-rich DDXXD motif thought important for the initial substrate binding and metal-dependent ionization step leading to the first reaction carbocation intermediates. In the prenyltranferase reactions, the allylic diphosphate ester can be ionized to form a carbocation, then condensed with a second IPP in another round of elongation.

Terpenes are a very large class of structurally diverse 30 compounds made by organisms in all kingdoms of life. The terpenes from plants are perhaps the most extensively described as evident by well over 100,000 different terpenes reported in the literature (Buckingham, 2003). Terpenes are also widely recognized for their diverse utility and applica-35 tions. For example, taxol, a diterpene widely recognized for its application as a chemotherapeutic agent, was first isolated from the bark and needles of several Taxus plant species (Wall and Wani, 1995). Likewise, Artemisinin, a sesquiterpene isolated from the plant Artemisia annua, has been developed as a key pharmacological agent for the control of malaria (Tu, 2011). Patchouli, another sesquiterpene, is a popular aromatic found in colognes, perfumes and many other household cleaning products (Wu et al., 2006). Menthol is a monoterpene obtained from mint family plants and is a popular ingredient in many foods and consumer products (Bedoukian, 1983). Triterpenes such as squalene, obtained from various plant sources and the livers of deep sea sharks, have utility as a nutraceutical product, is used extensively in many types of cosmetics, has special utility as a lubricant for high performance machinery, and is a common adjuvant in many pharmaceutical formulations (Huang et al., 2009; Reddy and Couvreur, 2009; Bhilwade et al.,

Terpenes are, however, generally made by plants and 55 microbes in small amounts and components of complex mixtures that vary with growth and environmental conditions, making it difficult to reproducibly obtain large amounts of any one terpene constituent (Wu et al., 2006). Chemical synthesis of terpenes is often costly and inefficient (Nicolaou et al., 1994). Chemical synthesis also suffers from generating enantiomeric mixtures, which adds other complications if one particular stereochemical form of a terpene is desired. Given such difficulties, there are many on-going efforts to create robust, reliable and efficient biological systems for the production of distinct classes of terpenes, and more so for the generation of stereochemically pure forms of terpenes (Martin et al., 2003; Wu et al., 2006;

Takahashi et al., 2007; Asadollahi et al., 2008; Kirby et al., 2008; Seki et al., 2008; Keasling, 2009; Asadollahi et al., 2010; Fischer et al., 2011). The current invention disclosure describes the generation of yeast lines that we claim have utility for the production of diverse classes of terpenes including monoterpenes, sesquiterpenes, diterpenes and triterpenes.

Diterpenes are a class of compounds within the much larger terpene family of molecules (FIG. 4). Terpenes, in general, are built upon a 5 carbon repeating unit giving rise 10 to classes of compounds having 10 (monoterpenes), 15 (sesquiterpenes), 20 (diterpenes), and more carbons. The current disclosure pertains to diterpenes, which are known to have diverse biological and practical applications. In plants, specific diterpenes serve as hormones or growth regulators 1 (i.e. gibberellic acid derivatives) (Yamaguchi, 2008) while others serve as accessory photo-pigments funneling energy from light capture to the light reactions of photosynthesis (Havaux et al., 2004). Other diterpenes provide protection against oxidative radicals (Grassmann, 2005). The anti- 20 oxidant activity of diterpenes has also led to their use in human nutraceuticals and medical applications (Cardenas et al., 2011). Perhaps the most widely recognized diterpene is taxol, used very successfully and extensively for the treatment of a variety of cancers (Wall and Wani, 1995). Specific 25 diterpenes have also found use in the control of dental caries providing antimicrobial activities (Porto et al., 2009). Other diterpenes have found utility in manufacturing purposes, such as in the production of tackifers (U.S. Pat. No. 7,655, 739), herein incorporated by reference.

Diterpenes are traditionally obtained from plant sources. However, they are often found in only small amounts and as components of complex mixtures that vary with growth and environmental conditions, making it difficult to obtain large amounts of any one diterpene constituent (Wu et al., 2006). 35 Chemical synthesis of diterpenes is often costly and inefficient (Nicolaou et al., 1994). Chemical synthesis also suffers from generating enantiomeric mixtures, which adds other complications if one particular stereochemical form of a terpene is desired. Given such difficulties, there are many 40 on-going efforts to create robust, reliable and efficient biological systems for the production of distinct diterpenes, and more so for the generation of stereochemically pure forms of diterpenes (DeJong et al., 2006; Kovacs et al., 2007; Roberts, 2007; Engels et al., 2008; Anterola et al., 2009). The 45 current invention disclosure describes the generation of yeast lines that we claim have utility for the production of diverse and high-value diterpenes.

## SUMMARY OF THE INVENTION

The presently disclosed subject matter relates to methods for producing modified yeast cell lines to produce "platforms" in yeast and the resulting modified yeast or platforms. The production platforms can be further modified to 55 produce specific terpenes such as diterpenes. Advantageously, the method includes modifying yeast to express avian farnesyl disphospate synthase and preferably mutant avian farnesyl disphospate synthase. The modification advantageously is provided by an expression vector encod- 60 ing mutant avian farnesyl disphospate synthase. The expression vector can be inserted into wildtype yeast including but not limited to Candida albicans (C. albicans) and Saccharomyces cerevisiae (S. cerevisiae). These can be ergosterol (hereinafter "erg") erg- or erg+ and/or have sterol uptake 65 enhancement (hereinafter "SUE") SUE+ or SUE-. Especially advantageous yeast platforms are both erg- and SUE+.

6

The mutant avian farnesyl disphospate synthase (mtFPS) converts dimethylallyl diphosphate (DMAPP) and isopentenyl diphosphate (IPP) to teganylgeranyldiphosphate (GGPP) and from GGPP to various desired diterpenes.

The present invention, in one form, relates to genetically modified yeast which expresses mtFPS. The yeast may be erg+ or erg- and/or SUE+ or SUE-.

The present invention, in another form thereof relates to a method for producing a genetically modified yeast comprising inserting an expression vector into a yeast cell wherein the expression vector expresses a gene for mtFPS.

The present invention, in another form thereof relates to a method for generating terpene produced yeast cell lines. The method includes combining yeast with a chemical mutagenesis agent to induce mutations in the yeast to generate chemically modified yeast. The chemically modified yeast are selected which grow in the presence of nysatin, squalestatin, and cholesterol followed by selecting for ergosterol dependent growth. The ergosterol dependent growth yeast are subjected to an erg9 knockout mutation to thereby produce ergosterol dependent growthlerg9 knockout mutation yeast cell lines. An expression vector is inserted into the ergosterol dependent growthlerg9 knockout mutation yeast cells wherein the expression vector expresses a gene for mtFPS.

#### BRIEF DESCRIPTION OF THE FIGURES

FIG. 1 shows biosynthesis of terpenes from natural sources, often in mixtures, produced by wild type yeast.

FIG. 2 is schematic outline of two terpene biosynthetic pathways that operate in plants (the MVA and MEP pathways), their intracellular locations, and examples of the chemical compounds derived from each.

FIG. 3 illustrates mevalonate pathway in erogsterol biosynthesis in yeast (*S. cerevisiae*).

FIG. 4 is a schematic representing compounds of various terpenoid classes and prenyl diphosphates derived.

FIG. 5 is a schematic showing one strategy for developing a yeast line suitable for engineering diterpene chemicals in accordance with the present invention.

FIG. 6 is a graph showing a comparison of terpene chemical profiles in yeast over-expressing the abietadiene synthase (ABS) gene versus control yeast not harboring the ABS gene.

FIG. 7 is a graph showing a comparison of terpene chemical profiles from yeast co-expressing an alternative GGPP synthase (mFPS F112A) with abietadiene synthase versus only over-expressing the abietadiene synthase.

FIG. 8 comprises two graphs showing co-expression of the mFPS gene with different diterpene synthase genes enhances diterpene accumulation.

FIG. 9 illustrates a construct design for testing the importance of specific gene promoters for diterpene (kaurene) production in yeast.

FIG. 10 comprises four graphs showing kaurene and farnesol (FOH) accumulation in yeast engineered for expression of the kaurene synthase and mutant avian FPP synthase driven by different gene promoters.

FIG. 11 shows a comparison of vector configuration effects on abietadine production in ZX 2-2 yeast line.

FIG. 12 is a chart showing kaurene, farnesol (FOH) and geranylgeraniol accumulation in yeast engineered for expression of kaurene synthase and mutant avian FPP synthase driven by different gene promoter combinations on a single gene expression vector.

FIG. 13 comprises two charts show culture medium and temperature influences on abietadiene accumulation.

FIG. 14 shows expression constructs designed for producing diterpene acids in yeast in accordance with the present invention.

FIG. 15 is a chart showing culture medium and temperature influence kaurenoic acid accumulation in accordance with the present invention.

#### DETAILED DESCRIPTION

The present method and modified yeast will now be described with reference to the figures and exemplary experiments, examples and methods. The figures, experiments and examples are merely to provide a more thorough 15 understanding of the present method and modified yeast. However, other methods and generated yeast can be envisioned consistent with the scope and spirit of this disclosure.

FIG. 5 outlines one approach used to generate yeast lines that provides for robust biosynthesis of precursors that can 20 be utilized for the production of many different classes of terpenes. The schematic diagram in FIG. 5 shows an overall approach used for generating a yeast cell line that have a dispensable sterol biosynthetic pathway (FIG. 5, upper panel A), which provide opportunities for diverting intermediaries 25 (DMAPP, IPP and FPP) from the mevalonate (MVA) pathway for the biosynthesis of diterpene compounds (FIG. 5, lower panel B).

The strategy takes advantage of the native mevalonate (MVA) pathway that operates normally in yeast for the 30 biosynthesis of ergosterol, the dominant sterol found in yeast. Ergosterol is the main product of the yeast mevalonate pathway, is an important membrane component, and is essential for yeast growth. If the ergosterol biosynthetic pathway is blocked or inhibited, yeast die. In fact, this is the 35 basis for many pharmacological drugs to control fungal infections in man (Maertens, 2004) and agricultural chemicals to control fungal infection in plants (Casida, 2009). To further complicate matters, wild type yeast can take up exogenously supplied sterol from their environment only 40 under anaerobic conditions.

In order to be able to efficiently channel terpene biosynthetic intermediates from the ergosterol biosynthetic pathway (FIG. 5, panel A), a SUE (sterol uptake enhancement) mutation supporting the aerobic uptake and utilization of 45 exogenous sterol was first created (Bourot and Karst, 1995; Shianna et al., 2001). A SUE mutation is thus a yeast line that can meet all its sterol needs by an exogenous source of sterol, and therefore making the endogenous ergosterol biosynthetic pathway dispensable (Bourot and Karst). The 50 Bourot and Karst SUE mutation was then complemented by the introduction of a knockout mutation in the ERGS gene (squalene synthase) (Zhang et al., 1993), resulting in a yeast line where the MVA pathway was still operational up to the biosynthesis of FPP and hence, intermediates in the pathway 55 (DMAPP, IPP and FPP) could be diverted to the biosynthesis of other non-essential terpene components.

This technique diverts isoprenoid pathway intermediates to the biosynthesis of diterpenes, to provide high yielding conditions for the production of diterpene hydrocarbons and 60 decorating the diterpene scaffolds to generate additional high-valued chemical entities.

Steps in the Development of High Level Diterpene Accumulation in Yeast

I. Co-Expression of a Mutant Prenyltransferase

Specific efforts and conditions were necessary to generate yeast lines expressing high-level diterpene accumulation. 8

The first was based on the observation that yeast engineered with a diterpene synthase, like abietadiene synthase, ABS (Vogel et al., 1996) tend to accumulate only marginal amounts of the desired diterpene product (FIG. 6). However, when expression of the ABS gene is coupled with the co-expression of a mutant avian farnesyl diphosphate synthase (mtFPS) that exhibits a preferred biosynthesis for geranylgeranyl diphosphate (GGPP) rather than FPP (Tarshis et al., 1996; Fernandez et al., 2000), those yeast lines demonstrated a dramatic accumulation of abietadiene at the expense of farnesol accumulation (FIG. 7). Use of the mtFPS was preferred to other native GGPP synthases because the avian enzyme is particular active as a homodimeric protein and because the enzyme protein is itself relatively small.

Referring to FIG. 6, GC chromatographs of extracts were prepared from yeast engineered for expression of the abietadiene synthase (ABS) gene (upper panel) versus control yeast (those engineered with an empty plasmid DNA, no ABS gene) (lower panel). The yeast lines were grown for approximately 5 days, aliquots of the culture were extracted into hexane, and the hexane extracts then profiled by GC-MS. Cedrene was added to cultures prior to extraction as an external standard to account for sample extraction efficiency (peak 1); farnesol (peak 3) was monitored as an estimation of how much carbon flux to FPP was occurring in the yeast cells; and abietadiene (peak 5) was monitored as a measure of how much isoprenoid intermediates (IPP, DMAPP and FPP) were being diverted to diterpene biosynthesis.

FIG. 7 provides data from GC chromatograms of yeast co-expressing the abietadiene synthase (ABS) and a mutant avian farnesyl diphosphate synthase (mtFPS) (upper panel) versus a yeast line only expressing the ABS gene (lower panel). The yeast lines were grown for approximately 5 days, aliquots of the culture were extracted into hexane, and the hexane extracts then profiled by GC-MS. Cedrene was added to cultures prior to extraction as an external standard to account for sample extraction efficiency (peak 1); farnesol (peak 2) was monitored as an estimation of how much carbon flux to FPP was occurring in the yeast cells, thus escaping channeling to diterpene biosynthesis; and abietadiene (peak 3) was monitored as a measure of how much isoprenoid intermediates (IPP, DMAPP and FPP) were being diverted to specialized diterpene biosynthesis.

FIG. 8 comprises graphs for assessing if the co-expression of the mtFPS gene with different diterpene synthases genes enhances diterpene accumulation. In the upper panel of FIG. 8, yeast engineered for expression of the ABS gene or ABS gene plus mtFPS gene were grown under standard conditions and aliquots of the cultures were monitored daily for growth (OD600 nm) and abietadiene accumulation (GC-MS determination). In the lower panel of FIG. 8, yeast were engineered for expression of a second diterpene synthase gene, kaurene synthase, plus and minus co-expression of the mtFPS gene. Cultures were monitored daily for growth (OD600 nm) and kaurene accumulation (GC-MS).

The benefit of co-expressing the mutant FPS gene with other diterpene synthases for the improved yield of diterpene hydrocarbons was examined with other diterpene synthase genes as well. In FIG. 8, co-expression of the mtFPS gene along with a codon optimized fungal kaurene synthase gene (Toyomasu et al., 2000) dramatically improved kaurene accumulation (lower panel) as observed for abietadiene biosynthesis (upper panel). Equally important to note, the enhanced diterpene accumulation due to the co-expression of the mtFPS did not impose any obvious penalty in cell biomass accumulation (OD600 nm). Cell culture growth

was, in fact, improved from 20 to 40% when the diterpene synthase genes were co-expressed with the mutant prenyl-transferace

II. Identification of Gene Expression Promoters and Vector Configurations to Enhance Diterpene Accumulation

The co-expression of the mutant FPS and diterpene synthases provides evidence that the expression level of each gene relative to one another (the stoichiometric relationship) might be an important for optimized diterpene production

FIG. 9 is a schematic showing a construct design for 10 testing the importance of specific gene promoters for diterpene (kaurene) production in yeast. A variety of promoter elements were inserted independently upfront of the mtFPS gene and the fungal kaurene synthase gene followed by the yeast being transformed with all possible combinations of 15 each construct. The different transgenic yeast lines would then evaluate for kaurene production levels.

A variety of gene promoter combinations were evaluated for determining the regulation level of target enzymes in the yeast cells as shown in the strategy outline in FIG. 9.

As shown in FIG. 9, the promoter elements included the actin (act) promoter (Mateus and Avery, 2000), a copper inducible (cup) promoter (Tohoyama et al., 2001), glyceraldehyde phosphate dehydrogenase (gpd) promoter (Bitter and Egan, 1984), transcription elongation factor (tef) pro- 25 moter (Mumberg et al., 1995), and the alcohol dehydrogenase (adh) promoter, which we previous described using for heterologous expression in yeast (Takahashi et al., 2007). Yeast strain ZX 2-2 was co-transformed with the various two plasmid construct combinations, then individual transfor- 30 mant lines were monitored for kaurene and farnesol accumulation (FIG. 10). While we were obviously screened these lines for the promoter combination giving the highest level of diterpene production, an equal important parameter was the farnesol levels. If a yeast line was efficiently diverting 35 the earlier isoprenoid precursors to diterpene, their farnesol levels would be expected to be equally low. By these criteria, having the GPD promoter direct expression of both the mutant prenyltransferase and the kaurene synthase genes yielded the highest level of kaurene with the greatest effi- 40 ciency.

The data in the graphs of FIG. 10 were from yeast transformed with the various plasmids noted in FIG. 9, selected for prototrophic growth without leucine or histidene added to the culture media, then grown for 10 days before 45 extracting and chemically profiling aliquots of the cultures by GC-MS. For the line harboring the CUP promoter construct, the cultures were grown for 2 days, then 1 mM copper sulfate was added to the growth media.

The results of FIG. 10 demonstrated that the absolute 50 level of gene expression and stoichiometry of the encoded enzymes influenced overall diterpene production. Next the prenyltransferase and diterpene synthase genes were assembled in separate plasmid vectors or into a single vector. In this way, we were evaluating whether variation in diter- 55 pene accumulation could be associated with possible variation in gene copy number as reflected by possible variation in plasmid copy number, or whether a one-to-one stoichiometry of prenyltransferase and diterpene synthase genes on a single plasmid vector were preferable. In the first exami- 60 nation of these possibilities, the constructs relied on the GPD promoter to drive expression of the prenyltransferase and diterpene synthase genes. The constructs were then introduced into yeast and multiple, independent transformants selected for monitoring diterpene (abietadiene) production 65 and farnesol accumulation (FIG. 11). Farnesol accumulation was monitored as a measure of how much carbon was not

10

efficiently being converted to diterpene. Surprisingly, those transgenic lines with the multiple plasmid constructs exhibited relatively minor variation in the level of diterpene and farnesol accumulated, while the lines transformed with the single vector harboring both the prenyltransferase and diterpene synthase genes showed more than 50% variation in the absolute levels of farnesol and abietadiene. Nonetheless, independent transgenic lines containing the targeted genes on a single plasmid vector also demonstrated greater than 30% more abietadiene and farnesol than when the transgenes were introduced on separate plasmid vectors.

FIG. 11 provides data from test showing how the molecular configuration of the mutant prenyltransferase (mtFPS, geranylgeranyl diphosphate synthase) relative to the diterpene synthase (ABS, abietadiene synthase) might influence diterpene production. The indicated plasmid vectors were transformed into yeast ZX 2-2 and 4 independent transgenic lines grown for 10 days prior to extracting and chemically profiling the extracts by GC-MS for abietadiene and farnesol 20 (FOH) accumulation.

The most optimal vector design suggested by the experimental work up to this point suggest that having both the prenyltransferase and diterpene synthase genes on one plasmid vector and having expression of both genes driven by the GPD promoter was the preferred structural organization. This was confirmed in another experiment where the GPD promoter elements within the single plasmid construct were substituted with the ACT, ADH and TEF promoter elements and the transgenic lines examined for farnesol and kaurene accumulation (FIG. 12). Once again, the combination of the dual combination of the GPD promoters proved superior to any other promoter combination with respect to kaurene yield and efficiency, as noted by the limited about of farnesol accumulating.

The graph of FIG. 12 provides data from evaluating the efficiency of the ACT, ADH, TEF or GPD promoters to direct expression of both the mutant prenyltransferase and kaurene synthase genes on a single plasmid vector for diterpene production. Yeast line ZX 2-2 was transformed with the indicated plasmid vector and a resulting transformant line chemically profiled by GC-MS after 10 days of growth.

III. Optimization of Culture Conditions to Enhance Diterpene Accumulation

During the evaluation of genes and genetic elements for enhancing diterpene accumulation, variation in diterpene yields with the culture conditions were observed upon examination of these parameters more systematically, it was discovered that for each diterpene target, specific culture conditions could dramatically influence overall diterpene accumulation. In FIG. 13, the accumulation of abietadiene, farnesol and geranylgeraniol by the same yeast line overexpressing the mutant prenyltransferase and abietadiene synthase genes grown under 4 conditions (2 temperatures and 2 media) was examined. Not unexpectedly, when grown in nutrient rich media (YPDE), the yeast grew approximately 2-fold greater than when cultured in selection media (SCE) for 10 days. However, growth of the cultures at 23° C. versus 30° C. had relatively little influence over this 10-day period in terms of overall biomass accumulation. However, a dramatic effect on abietadiene accumulation was noted when the cultures were grown at 23° C. in selection media. Abietadiene accumulation was 2-fold greater under these conditions than when grown at the higher temperature or in the nutrient rich media. The latter observation might be explained by the loss of the recombinant expression plasmid from the yeast grown in the absence of selection pressure

provided by the selection media. In contrast, kaurene accumulation by yeast co-expressing the fungal kaurene synthase and mutant prenyltransferase also under the control of GPD promoters was highest in yeast grown in nutrient rich media rather than selection media, even if the cultures were grown for 10 or more days. Cooler culture temperatures appear to improve diterpene accumulation regardless of the diterpene synthase gene used.

FIG. 13 provides data correlating culture media and temperature influence diterpene accumulation. Yeast strain ZX178-08 co-expressing ABS and mtFPS under the direction of the GPD promoter was grown in nutrient rich media (YPDE) or selection media (SCE) at 23° C. or 30° C. for 10 days. Culture growth was then measure at OD600 nm and terpene accumulation was determined by GC-MS.

IV. Decorating Diterpene Hydrocarbon Scaffolds

Having achieved the production of diterpene hydrocarbon production in yeast, more highly modified forms of diterpenes and especially those molecules that might have industrial, agricultural or medicinal applications were sought. For this purpose, we have utilized a 3 plasmid construct design (FIG. 14). Plasmids 1 and 2 are those described above and whose expression in yeast yields robust levels of diterpenes such as kaurene. The third plasmid construct was similarly designed to constructs 1 and 2, but contained a gene encoding for kaurene oxidase, a fungal P450 enzyme (Tudzynski et al., 2001) requiring reducing equivalents from a cytochrome P450 reductase (CPR) (Takahashi et al., 2007) for activity.

These three vector constructs were transformed into yeast line 2-2 and a confirmed transformant evaluated for diterpene production at 23° C. and 30° C. in nutrient rich media and selection media as described before (FIG. 15). The yeast were grown for 10 days before the accumulation of kaurene 35 and its specific oxidation products kaurenal and kaurenoic acid were measured by GC-MS. Consistent with the earlier observations for kaurene production only, maximal production of approximately 200 mg/I of kaurenoic acid was determined for the culture grown in nutrient rich media at 40 the reduced temperature. This diterpene productivity was about 2-fold greater than the next best conditions, which was the same lower temperature with selection growth media.

FIG. 14 is a schematic showing a construct design for producing diterpene acids in yeast in accordance with the 45 present invention. The mutant prenyltransferase (mtFPS) and kaurene synthase (FKS) constructs were described above and the new construct consisting of a gene encoding for a fungal P450 enzyme catalyzing the oxidation of kaurene to it acidic form (kaurene oxidase, GFKO), plus a 50 cytochrome P450 reductase (CPR) that provides reducing equivalents to the kaurene oxidase. Expression of these genes, like the prenyltransferase and kaurene synthase genes, is controlled by the GPD promoter.

FIG. 15 shows kaurenoic acid production in yeast is 55 media and temperature sensitive. Yeast strain 2-2 was transformed with the 3 plasmid constructs shown in FIG. 14 and a single confirmed transformant grown under the conditions noted. The diterpene profile was determined after 10 days of growth by GC-MS analysis.

The following experiments, methods and procedures provide additional background with regard to the method for producing diterpene platforms in yeast and the resulting yeast produced. In addition, method for producing various knockout mutations in yeast are described in co-pending 65 U.S. Patent Application Serial No.: 14/092,496, herein incorporated by reference.

12

The following disclosure provides and demonstrates utility of the yeast lines produced in accordance with the present disclosure for diterpene production via a bioreactor scale-up procedure.

#### Materials and Methods

Chemical and Media Preparations

All chemical reagents were obtained from Sigma-Aldrich (St. Louis, Mo.), BD Bioscience (Franklin Lakes, N.J.), or Fisher Scientific (Chicago, Ill.), while reagents for molecular manipulations were from Stratagene (San Diego, Calif.), Takara (Shiga, Japan), Invitrogen (San Diego, Calif.), and New England Biolab (Ipswich, Mass.).

Bacteria and yeast were grown using standard culture practices. YPD media for growing yeast without selection consisted of 1% Bactoyeast extract, 2% Bacto-peptone, and 2% glucose (or 0.5% glucose for select experiments). YPDE media was YPD media supplemented with ergosterol (40 mg/L) for ergosterol dependent lines. Minimal media, SCE (pH 5.3), contained 0.67% Bacto-yeast nitrogen base (without amino acids), 2% dextrose, 0.6% succinic acid, 0.14% Sigma yeast dropout solution (-his,-leu,-ura,-trp), uracil (300 mg/L), L-tryptophan (150 mg/L), L-histidine (250 mg/L), L-methionine (200 mg/L), L-leucine (lg/L) and 40 mg/L ergosterol. Cholesterol and ergostrol stocks were 10 mg/mL in 50% Triton X-100, 50% ethanol and kept at  $-20^{\circ}$ C. Selection media was prepared similarly except without supplementing the media with the indicated reagent based on the yeast auxotrophic makers. All solid media plates were prepared with 2% Bacto-Agar.

Yeast Strains

The ZX yeast lines used in these studies were disclosed previously. Essentially, these strains were selected for their ability to utilize exogenous sterol sources under aerobic conditions and were engineered with a knockout mutation in their squalene synthase (ERGS) gene such that the basic mevalonate biosynthetic pathway is operative up to FPP biosynthesis. In some cases, similarly constructed yeast strain CALI7 was utilized (Takahashi et al., 2007).

Yeast Transformation and Culture Performance

Yeast strains were transformed with the respective vector constructs using the FROZEN-EZ Yeast Transformation II Kit (Zymo Research, Orange, Calif.) according to the manufacturer's recommendations. About 1 pg of plasmid DNA was used per transformation, followed by selection on agar plates of SCE medium lacking specified amino acids for the auxotrophic markers (selection media) or YPDE (rich media) at 30° C. Variable numbers of independent colonies were subsequently picked and used to start 3 ml cultures in minimal media to characterize their terpene production capacities. Aliquots of these cultures were analyzed for terpene production after 3-6 days of incubation at 30° C. with shaking by GC-MS. Cultures exhibiting the highest terpene production levels were chosen for further studies and archived as glycerol stocks at -80° C. Selected lines were characterized for cell growth and terpene production 60 using 30 mL shake flask cultures. Starter cultures grown to saturation in minimal media were inoculated into 30 ml SCE or YPDE media and 1 mL aliquots withdrawn at indicated intervals for up to 15 days. Cell growth was monitored as the change in optical density at 600 nm, using appropriate dilutions for cultures at later stages of growth. Terpene production was determined by GC-MS similar to the initial screening method.

GC-MS Detection and Quantification of Terpenes

To determine terpene accumulation levels, aliquots of cultures grown for 3 to 12 days were extracted with hexane and aliquots evaluated by GC-MS. In general, to 1 volume of culture, 1 volume of acetone was added and mixed 5 vigorously for 3 to 5 min to lyse the cells. The sample was then allowed to incubate at room temperature for 10 min before adding 1 volume of hexane containing a known amount of cedrene external standard. The mixture was again mixed vigorously, then centrifuged in a clinical centrifuge for 5 min at maximum speed. The upper organic layer was collected and when necessary, concentrated under a N2 stream to 1/10 the original volume. An aliquot of the organic phase (1 pl) was then analyzed by GC-MS with a Varian CP-3800 GC coupled to a Varian Saturn 2200 MS/MS (Varian Medical Systems) using a Supelco SLB-5 ms fused silica capillary column (30 m×0.25 mm×0.25 pm film thickness, Supelco). The initial oven temperature was set at 70° C. for 1 min, ramped to 200° C. at 8° C./min, and then ramped to 300° C. at 20° C./min and held for 5 min more. 20 Farnesol and diterpene levels were calculated relative to the cedrene external standard.

## **Expression Vector Construction**

The yeast GPD promoter (Pgpd) was amplified from the PYM-N14 plasmid described by Janke et al. (Janke et al., 25 2004) using the primers GPD-BamHIF and GPD-NotIR primers and inserted into the pESC-His vector digested with BamH1 and Not1 to replace the original GAL1/10 promoters. The resulting plasmid was named pESC-His-gpd. The other promoter elements were obtained similarly.

It will be understood that various details of the presently disclosed subject matter can be changed without departing from the scope of the subject matter disclosed herein. Furthermore, the foregoing description is for the purpose of illustration only, and not for the purpose of limitation.

## REFERENCES

Numerous references have been cited throughout this disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following. All are incorporated by 40 Litwack, ed, Plant Hormones, Vol 72, pp 505-535 disclosure including the following the foll

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<220> FEATURE:

<223 > OTHER INFORMATION: engineered sequence

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Val Trp Arg Arg Ser Ser Ser Ala Ala Lys Lys Ala Ala Glu Ser Pro 65 70 75 80

Val Ile Val Val Pro Lys Lys Val Thr Glu Asp Glu Val Asp Asp Gly 85 90 95

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Ala Val Phe Lys Val Ile Asp Leu Asp Asp Tyr Ala Ala Glu Asp Asp

Ala Thr Tyr Gly Asp Gly Glu Pro Thr Asp Asn Ala Ala Arg Phe Tyr \$165\$

Lys Trp Phe Thr Glu Gly Glu Glu Lys Gly Glu Trp Leu Asp Lys Leu \$180\$ \$190\$

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Ser Ser Thr Leu Val Lys Arg Glu Phe Pro Pro Gly Phe Trp Lys Asp

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61 -continued

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<u>t</u>	421

50

The invention claimed is:

1. A genetically modified yeast for the enhanced expression of terpenes produced by a method comprising:

combining yeast with a chemical mutagenesis agent to induce mutations in the yeast to generate chemically mutated yeast;

selecting chemically mutated yeast which grows in the presence of nystatin, squalestatin and cholesterol, followed by selecting for sterol dependent growth in the presence of squalestatin;

subjecting the sterol dependent growth yeast to an erg9 knockout mutation, to thereby produce sterol dependent growth/erg9 knockout mutation yeast cell lines; and

inserting an expression vector into the sterol dependent 65 growth/erg9 knockout mutation yeast cells wherein the expression vector expresses a gene for mutant avian

farnesyl diphosphate synthase, to thereby produce the genetically modified yeast having a dispensable sterol biosynthetic pathway and genetically modified with a non-naturally occurring prenyltransferase to thereby alter prenyl diphosphate levels and genetically modified to express a terpene synthase directed to diterpene production.

62

- 2. The genetically modified yeast of claim 1, wherein the yeast both has an erg9 knockout and has sterol uptake enhancement (SUE) and the yeast can grow in the presence of squalestatin and nystatin and are dependent on exogenous sterol for growth.
- 3. The genetically modified yeast of claim 1, wherein the yeast is selected from the group consisting of Candida albicans and Saccharomyces cerevisiae.
- 4. A method for generating terpene producing yeast cell lines, the method comprising:

- combining yeast with a chemical mutagenesis agent to induce mutations in the yeast to generate chemically mutated yeast:
- selecting chemically mutated yeast which grows in the presence of nystatin, squalestatin and cholesterol, followed by selecting for sterol dependent growth in the presence of squalestatin;
- subjecting the sterol dependent growth yeast to an erg9 knockout mutation, to thereby produce sterol dependent growth/erg9 knockout mutation yeast cell lines; 10 and
- inserting an expression vector into the sterol dependent growth/erg9 knockout mutation yeast cells wherein the expression vector expresses a gene for mutant avian farnesyl diphosphate synthase.
- **5**. The method of claim **4**, wherein subjecting the sterol dependent growth yeast to an erg9 knockout mutation comprises inserting a foreign gene sequence into the sterol dependent growth yeast at the location of erg9 to effect gene replacement, thereby generating the erg9 knockout mutation.
- **6**. The method of claim **5**, wherein the foreign gene sequence confers chemical resistance to a selected chemical thereby allowing the sterol dependent growth/erg9 knockout mutation yeast to grow in the presence of the chemical.
- 7. The method of claim 4, wherein the yeast is selected from the group consisting of *Candida albicans* and *Saccharomyces cerevisiae*.
- **8**. The genetically modified yeast of claim **1**, wherein the terpene synthase is kaurene synthase.
- **9**. The genetically modified yeast of claim **1**, wherein the prenyltransferase and the terpene synthase are targeted to the cytoplasm of the genetically modified yeast.

64

- 10. The generally modified yeast of claim 1, wherein the dispensable sterol biosynthetic pathway comprises a functional mevalonate pathway not coupled to sterol metabolism
- 11. The genetically modified yeast of claim 1, wherein the non-naturally occurring prenyltransferase catalyzes the conversion of dimethylallyl pyrophosphate (DMAPP) and isopentenyl diphosphate (IPP) to yield GGPP.
- 12. The genetically modified yeast of claim 11, wherein the terpene synthase, expressed for diterpene production by genetic modification, is a heterologous diterpene synthase that converts available geranylgeranyl diphosphate (GGPP) to the production of diterpenes.
- 13. The genetically modified yeast of claim 1, wherein the terpene synthase, expressed for diterpene production by genetic modification, is a heterologous diterpene synthase that converts available geranylgeranyl diphosphate (GGPP) to the production of diterpenes.
- 14. The genetically modified yeast of claim 1, wherein subjecting the sterol dependent growth yeast to an erg9 knockout mutation comprises inserting a foreign gene sequence into the sterol dependent growth yeast at the location of erg9 to effect gene replacement, thereby generating the erg9 knockout mutation.
- 15. The genetically modified yeast of claim 14, wherein the foreign gene sequence confers chemical resistance to a selected chemical thereby allowing the sterol dependent growth/erg9 knockout mutation yeast to grow in the presence of the chemical.
- 16. The genetically modified yeast of claim 1, wherein the sterol is ergosterol.

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